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ACOUSTICAL TILE AND METHOD OF MANUFACTURE

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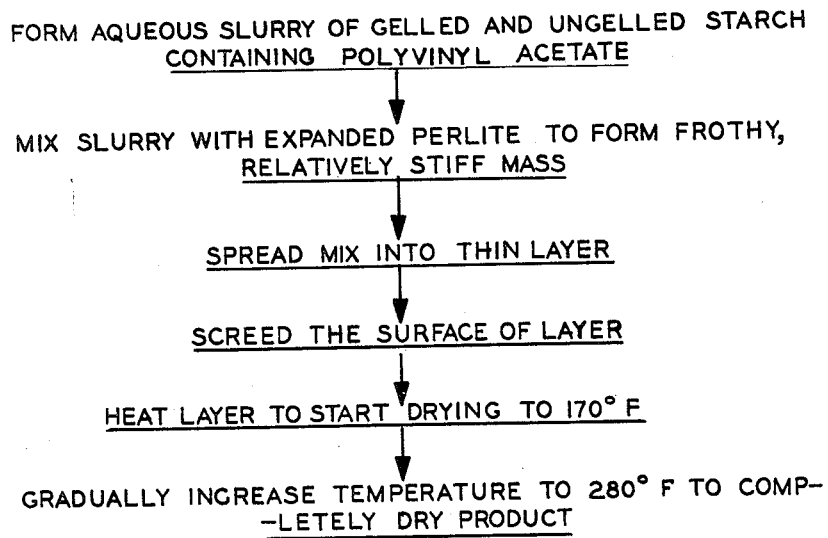


FIG. 1

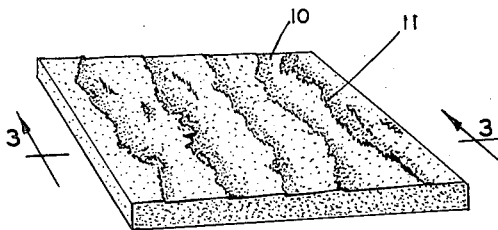


FIG. 2

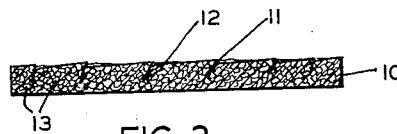


FIG. 3

INVENTOR.
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